

Ka-BAND POWER PHEMT ON-WAFER CHARACTERIZATION USING PREMATCHED STRUCTURES

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ABSTRACT

High power Ka-band power amplifiers have been developed using monolithic prematched structures utilizing power InGaAs pseudomorphic HEMT (PHEMT) devices. On-wafer load-pull impedance data on the structures containing $0.15\ \mu\text{m} \times 400\ \mu\text{m}$, $0.15\ \mu\text{m} \times 800\ \mu\text{m}$ and $0.15\ \mu\text{m} \times 1600\ \mu\text{m}$ devices were obtained. Based on the above information, a two stage MIC amplifier consisting of a single $1600\ \mu\text{m}$ monolithic prematched structure driving four $1600\ \mu\text{m}$ monolithic prematched structures was realized. The amplifier achieved an output power of 1.6 watts (32.2 dBm) with 8.1 dB gain at 35 GHz.

INTRODUCTION

Millimeter-wave power amplifiers have potential of being extensively used in future military and space communication systems. Potential candidates for technology insertions are missile seekers, smart munitions, electronic warfare and doppler radars. They generally require high output power with high efficiency, smaller size and lower cost. The monolithic power amplifiers, such as those presented by Aust *et al* [1], provide excellent performance. The monolithic approach eliminates intensive assembly, tune and test normally associated with hybrid microwave integrated circuits resulting in lower costs. The amplifier attains an output

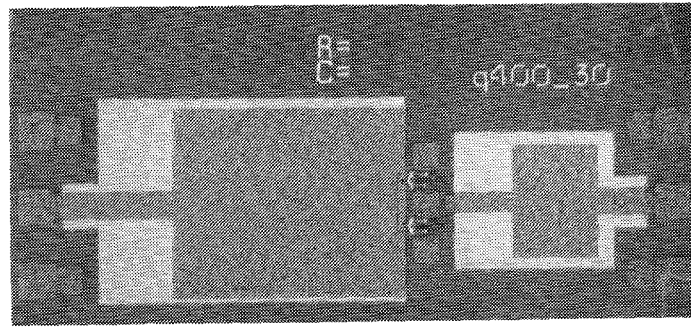
power greater than 30 dBm with an associated gain greater than 10 dB and power added efficiency greater than 20%. This performance is comparable to the hybrid amplifier reported earlier by Dow *et al* [2]. These results are significantly better than those reported earlier by Arai *et al* [3] which attained 2 watts with 3.3 dB gain and 11% power added efficiency utilizing low power chip level combining.

This paper presents an alternative approach based on monolithic prematched structures. They provide an easy and accurate realization of hybrid amplifier circuits with lower design risk, as well as lower assembly and test costs. Furthermore, this approach provides an ability to tune the load of the output stage, if required, to achieve higher output power or power added efficiency. In this paper we shall report the measured load pull data on the monolithic prematched structures with $400\ \mu\text{m}$, $800\ \mu\text{m}$ and $1600\ \mu\text{m}$ device peripheries using $0.15\ \mu\text{m}$, T-gate InGaAs/GaAs pseudomorphic HEMT device technology. Using the measured load pull data on the $1600\ \mu\text{m}$ prematched structure, a 2-stage MIC amplifier was developed which produced an output power of 32.2 dBm (1.6 watts) with an associated gain of 8.1 dB at 35 GHz. The linear gain is 10.9 dB.

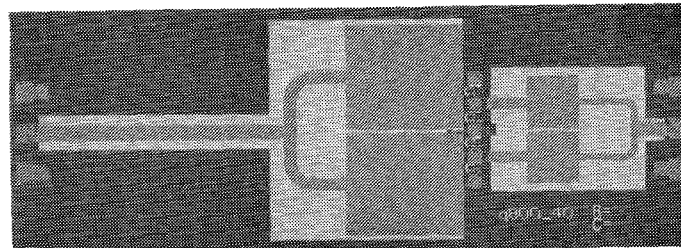
MONOLITHIC PREMATCH STRUCTURE DESIGN

The pseudomorphic HEMT process at TRW has been optimized for higher breakdown voltage and higher current densities as well as higher gain and efficiencies at millimeter wave frequencies [4]. In our present work we have utilized $0.15\ \mu\text{m} \times 400\ \mu\text{m}$ device as a basic cell for prematched structures. The device layout consists

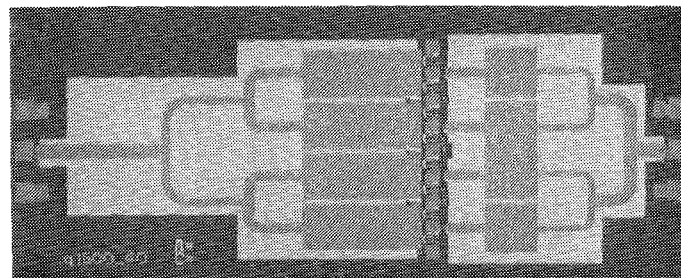
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(a)



(b)



(c)

Fig. 1 Ka band prematched monolithic structures using (a) $0.15 \mu\text{m} \times 400 \mu\text{m}$ device, (b) $0.15 \mu\text{m} \times 800 \mu\text{m}$ and (c) $0.15 \mu\text{m} \times 1600 \mu\text{m}$.

of a 4 finger, $200 \mu\text{m}$ cell juxtaposed between two ground via pads. This device size provide appropriate level of gain and resonable impedance levels. This also provides better heat sinking thus allowing the device to operate at a lower junction temperature for reliable operation.

The $400 \mu\text{m}$ prematched design (q400) is a single-cell matching, while the $800 \mu\text{m}$ (q800) and $1600 \mu\text{m}$ (q1600) designs use in-phase multi-cell matching. These designs employ simple series transmission line elements to transform the device optimum load to a moderate impedance level. Figure 1 shows the photographs of the three structures fabricated on a $100 \mu\text{m}$ thick GaAs substrate.

PREMATCH STRUCTURE CHARACTERIZATION

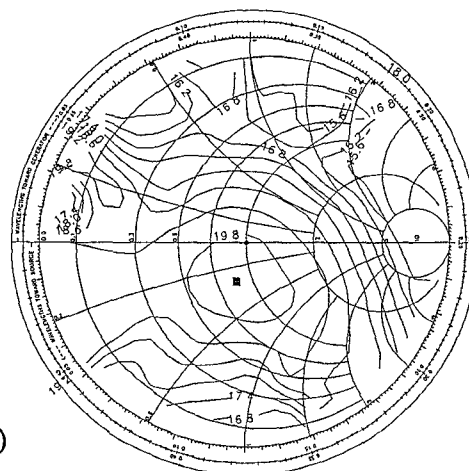
At millimeter wave frequencies, the commercially available mechanical tuner load pull systems now have excellent impedance coverage ($\Gamma > 0.9$). To obtain accurate load pull data, on-wafer characterization is preferred compared to fixture characterization. However, the impedance range that can be measured is severely reduced in the on-wafer characterization procedure due to high losses associated with RF probes and transitions. This limits the ability of the load pull system to characterize power devices with gate large peripheries. Our approach to overcome this limitation was to

transform the device impedance to a level that can be measured. The prematched structures presented in this paper have been designed using simple transmission line structures. These transforming networks are easy to de-embed from the on-wafer measurements to obtain the device load pull impedance information.

The on-wafer load pull test utilizes computer controlled mechanical tuners (CCMT) from Focus Microwaves. The loss between tuner to probe tip is about 1.8 dB. Load pull measurements were performed using this test set and Wiltron 360 vector network analyzer. The Ka-band low loss bias tees were also developed for biasing prematched structures with large gate peripheries. Figure 2 shows the load pull contour at 35 GHz for the 400 μm , 800 μm and 1600 μm prematched structure with input power levels of 15.9, 19.8 and 23.8 dBm, respectively. The measured maximum output power was observed to be 20.1, 23.8 and 26.2 dBm, respectively.

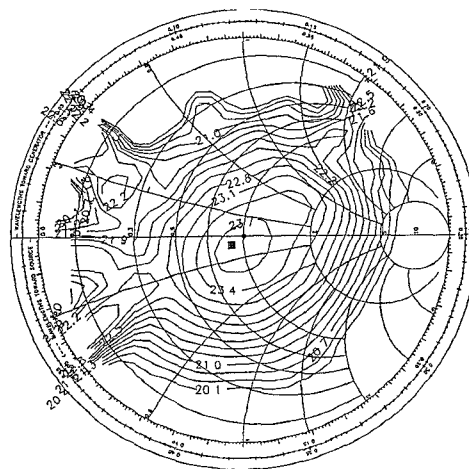
POWER AMPLIFIER DESIGN AND TEST RESULTS

The two stage power amplifier design uses a single 1600 μm prematched structure to drive four 1600 μm prematched structures. The interstage networks perform both in-phase power division as well as impedance matching. The four output prematched structures are placed contiguous and are combined with an in-phase combiner. All the networks use only transmission line elements on a 5 mil thick Alumina (Al_2O_3) substrate. Figure 3 is a photograph of the MIC amplifier. Figure 4 shows the output power, gain and power-added efficiency performances of the amplifier. The amplifier achieved an output power of 32.2 dBm (1.6 watts) with associated gain of 8.1 dB and power-added efficiency of 15.4% at 35 GHz. The linear gain is 10.9 dB. The amplifier is biased at 5 volts and draws a total current of 1.8 ampere. To our knowledge this is the first time that these level of performances have been achieved from a single amplifier.



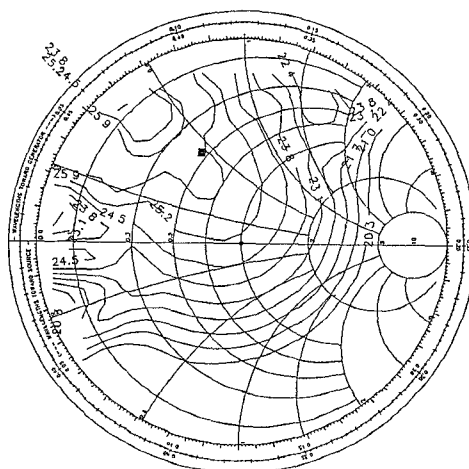
(a)

$F=35.00\text{GHz}$, $\text{Max}=20.1$ at $42.9-j16.7$ Ohm



(b)

$F=35.00\text{GHz}$, $\text{Max}=23.8$ at $45.0-j3.4$ Ohm



(c)

$F=35.00\text{GHz}$, $\text{Max}=26.2$ at $22.8+j27.5$ Ohm

Fig. 2 Load-pull contour of (a) q400 with 15.9 dBm input power, (b) q800 with 19.8 dBm input power, and (c) q1600 with 21.5 dBm input power.

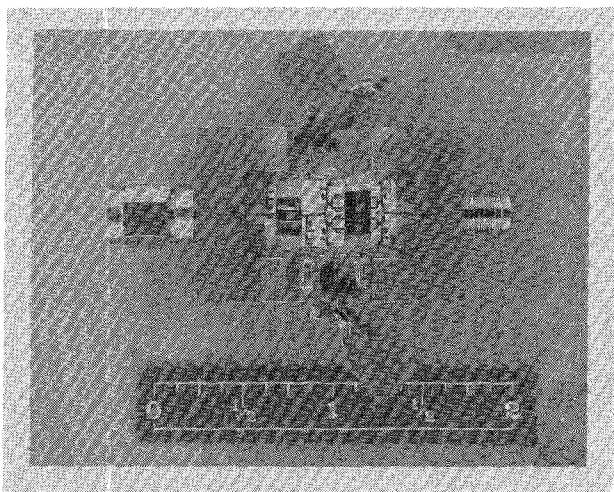


Fig. 3 Photograph of the 35 GHz MIC amplifier.

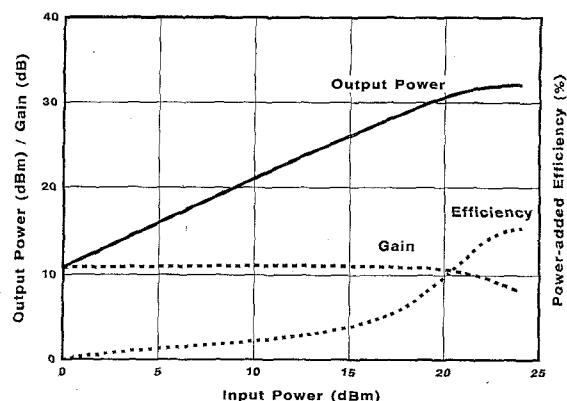


Fig. 4 Performance of the amplifier at 35 GHz.

CONCLUSION

In this paper we have reported the design and on-wafer test results of various Ka-band prematched structures, and a two stage power amplifier design using $0.15\mu\text{m}$ InGaAs pseudomorphic HEMT device technology. The amplifier used a $1600\mu\text{m}$ prematched structure driving four $1600\mu\text{m}$ prematched structures. It achieved an output power of 32.2 dBm (1.6 watts) with an associated gain of 8.1 dB and a power added efficiency of 15.4%. This approach allows quick realization of amplifier circuits using accurately characterized prematched structures.

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